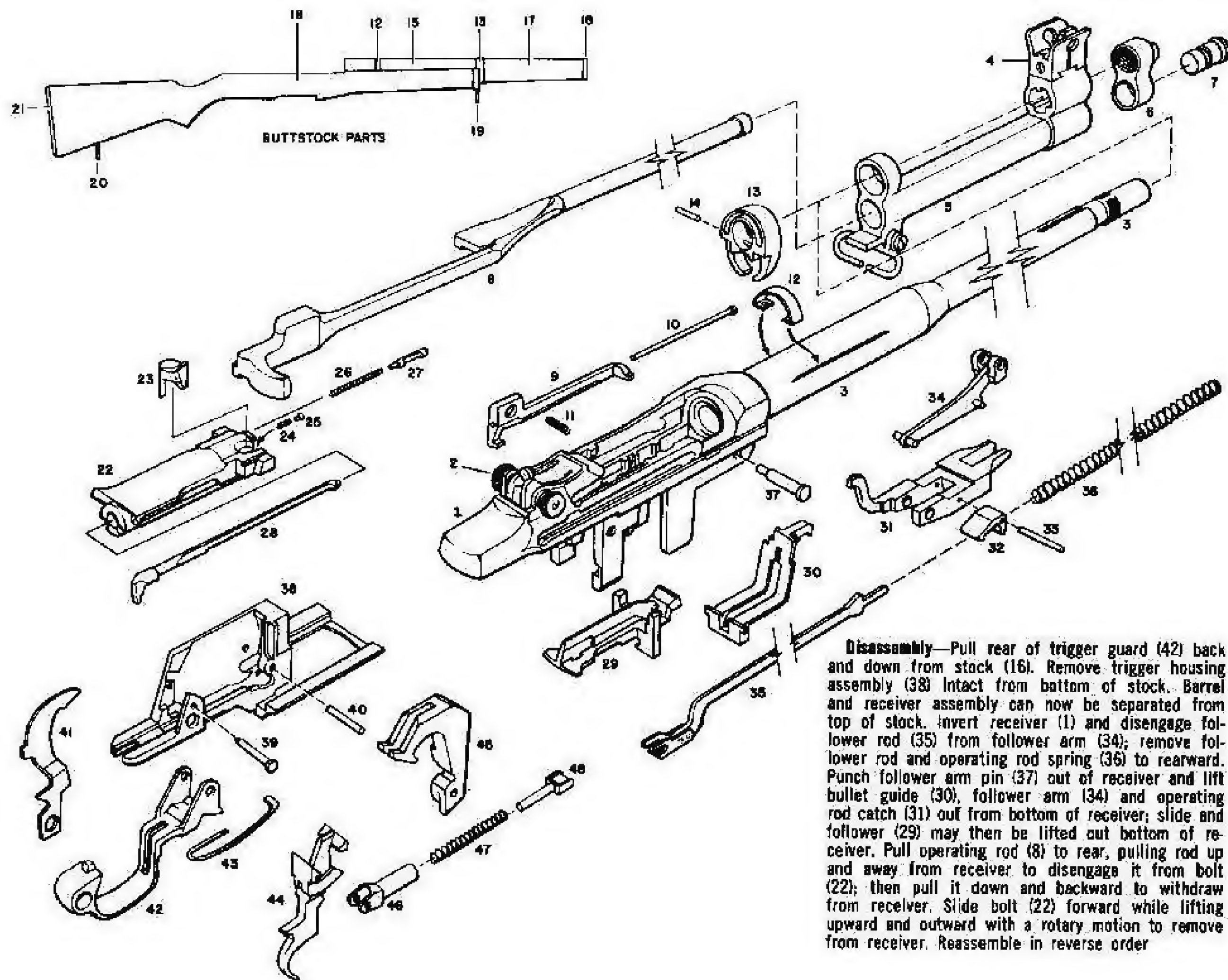
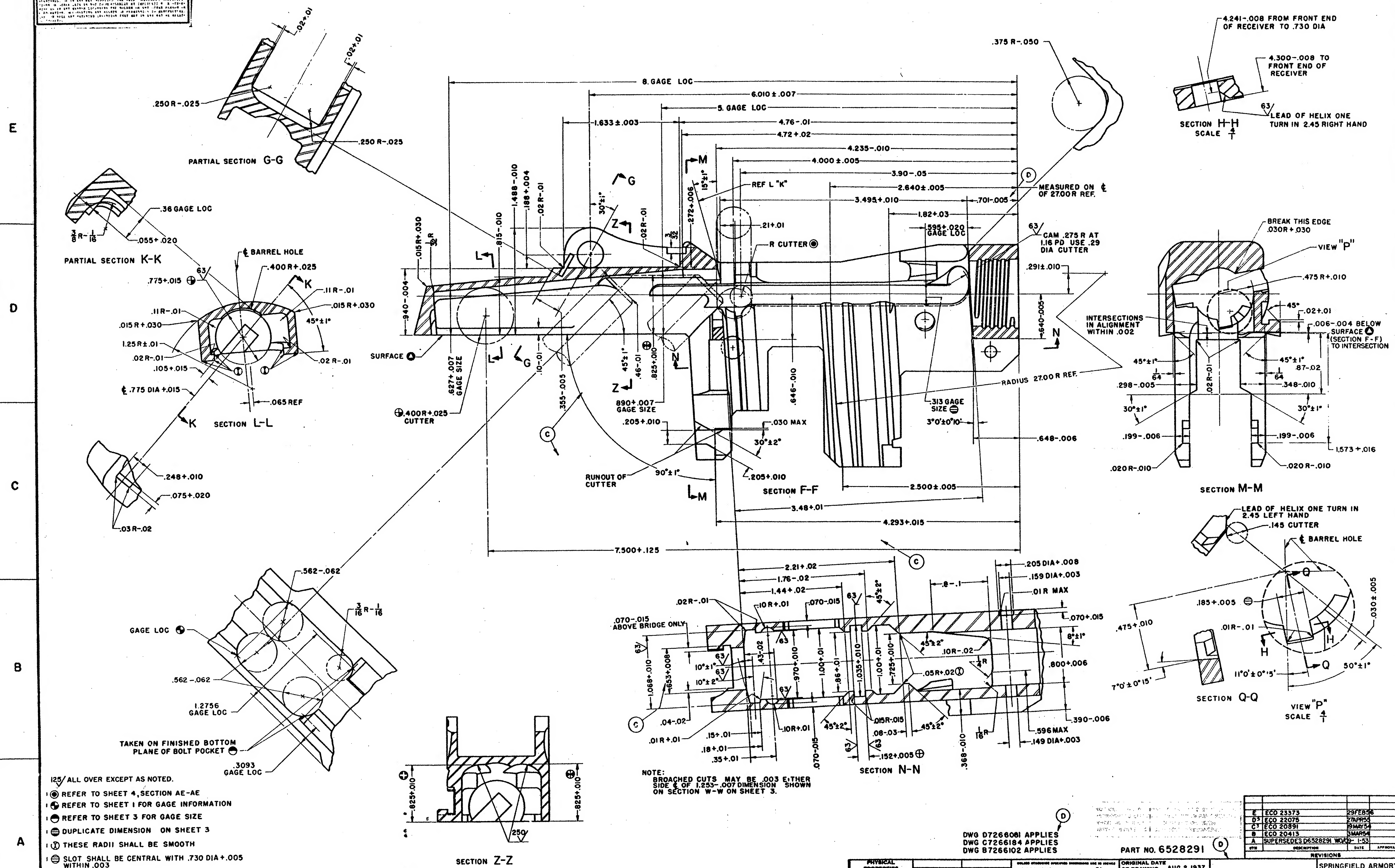


Parts List

1. Receiver
2. Rear Sight Assembly
3. Barrel
4. Front Sight
5. Gas Cylinder with Stacking Swivel
6. Gas Cylinder Lock
7. Gas Cylinder Lock Screw
8. Operating Rod
9. Clip Latch
10. Clip Latch Pin
11. Clip Latch Spring
12. Rear Handguard Band
13. Lower Band
14. Lower Band Pin
15. Rear Handguard (wood)
16. Stock (wood)
17. Front Handguard (wood)
18. Front Handguard Ferrule
19. Stock Ferrule & Swivel
20. Butt Swivel
21. Buttplate & Screws
22. Bolt
23. Extractor
24. Extractor Spring
25. Extractor Plunger
26. Ejector Spring
27. Ejector
28. Firing Pin
29. Slide & Follower
30. Bullet Guide
31. Operating Rod Catch
32. Accelerator
33. Accelerator Pin
34. Follower Arm
35. Follower Rod
36. Operating Rod Spring
37. Follower Arm Pin
38. Trigger Housing
39. Trigger Pin
40. Hammer Pin
41. Safety
42. Trigger Guard
43. Clip Ejector
44. Trigger
45. Hammer
46. Hammer Spring Housing
47. Hammer Spring
48. Hammer Spring Plunger



Disassembly—Pull rear of trigger guard (42) back and down from stock (16). Remove trigger housing assembly (38) intact from bottom of stock. Barrel and receiver assembly can now be separated from top of stock. Invert receiver (1) and disengage follower rod (35) from follower arm (34); remove follower rod and operating rod spring (36) to rearward. Punch follower arm pin (37) out of receiver and lift bullet guide (30), follower arm (34) and operating rod catch (31) out from bottom of receiver; slide and follower (29) may then be lifted out bottom of receiver. Pull operating rod (8) to rear, pulling rod up and away from receiver to disengage it from bolt (22); then pull it down and backward to withdraw from receiver. Slide bolt (22) forward while lifting upward and outward with a rotary motion to remove from receiver. Reassemble in reverse order.



125/ ALL OVER EXCEPT AS NOTED.

1. REFER TO SHEET 4, SECTION AE-AE

1. REFER TO SHEET 1 FOR GAGE INFORMATION

1. REFER TO SHEET 3 FOR GAGE SIZE

1. DUPLICATE DIMENSION ON SHEET 3

1. THESE RADII SHALL BE SMOOTH

1. SLOT SHALL BE CENTRAL WITH .730 DIA $\pm .005$ WITHIN .003

1. SLOTS SHALL BE OPPOSITE ONE ANOTHER WITHIN .003

2. BREAK INDICATED CORNERS TO APPROX .01R NO SCRATCH LINES TO RUN ACROSSWISE OF THE CORNERS BEING ROUNDED

2. THE .775 DIA $\pm .015$ AND THE .400 R $\pm .025$ SHALL BE WITHIN .005 EITHER SIDE $\frac{1}{2}$ BARREL

2. IDENTICAL DIM.

1. IDENTICAL DIM. ON SHEET 3 SECTION R-R

NOTE:
BROACHED CUTS MAY BE .003 EITHER
SIDE & OF 1.253-.007 DIMENSION SHOWN
ON SECTION W-W ON SHEET 3.

DWG D7266081 APPLIES
DWG C7266184 APPLIES
DWG B7266102 APPLIES

PART NO. 6528291

| | | | |
|-----|--------------------------|---------|----------|
| E | ECO 23373 | 29FEB86 | |
| D3 | ECO 22076 | 27APR86 | |
| C3 | ECO 20891 | 19MAY84 | |
| B | ECO 20413 | 31MAR84 | |
| A | SUPERSEDES 06328291 WOOD | 1-53 | |
| Q78 | DESCRIPTION | DATE | APPROVAL |

REVISIONS

| |
|--------------------|
| SPRINGFIELD ARMORY |
| ORDNANCE CORPS |
| DEPT OF THE ARMY |

RECEIVER

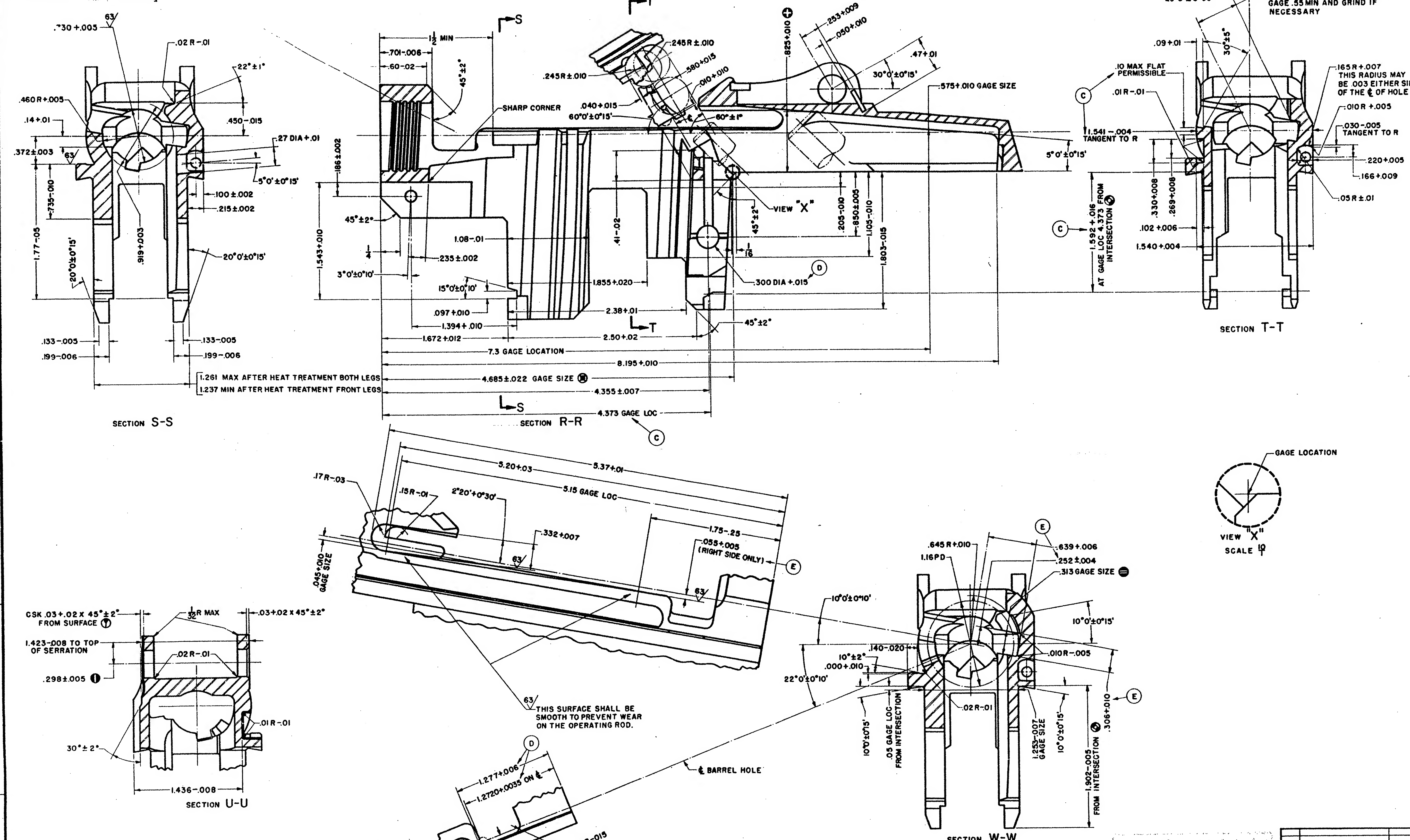
| | |
|-----|--------------|
| Q78 | UNIT WT 1.48 |
|-----|--------------|

| | | |
|-------|------|---------|
| Q78 | SIZE | 6528291 |
| F | | |
| SHEET | 2 | OF 4 |

RECEIVED

| | |
|------------------|---------|
| DWG SIZE F | 6528291 |
|------------------|---------|

NOTE: WHEN DIMENSIONS ARE SPECIFIED IN THIS DRAWING, THE DIMENSIONS SHALL BE TO THE CENTER OF THE HOLE UNLESS OTHERWISE SPECIFIED. DIMENSIONS TO THE CENTER OF THE HOLE SHALL BE TO THE CENTER OF THE HOLE UNLESS OTHERWISE SPECIFIED. DIMENSIONS TO THE CENTER OF THE HOLE SHALL BE TO THE CENTER OF THE HOLE UNLESS OTHERWISE SPECIFIED.



- 125/ ALL OVER EXCEPT AS NOTED.
- ⊕ REFER TO SHEET 2 SECTION Z-Z
 - ⊙ REFER TO SHEET 2 SECTION M-M FOR LOG OF INTERSECTION
 - ① REFER TO SHEET 4
 - ① IDENTICAL DIMENSION ON SHEET 4
 - ② IDENTICAL DIMENSION ON SHEET 2
 - ⊗ REFER TO SHEET 2 FOR GAGE LOC

DWG D7266081 APPLIES
DWG G7266184 APPLIES
DWG B7266102 APPLIES

PART NO. 6528291

| PHYSICAL PROPERTIES | | TOLERANCES ON DIMENSIONS | | ORIGINAL DATE OF DRAWING | | REVISIONS | |
|---------------------|----------|--------------------------|------------------|--------------------------|---|-----------------------------|-----------|
| 17 | F7312563 | 30 R-MID | SEE NOTE SHEET 1 | AUG 2, 1937 | 1 | ECO 23373 | ECO 23373 |
| 18 | D7312604 | 30 R-MIC | SEE NOTE SHEET 1 | | 2 | ECO 22075 | ECO 22075 |
| 19 | F6535464 | 30 R-MI | SEE NOTE SHEET 1 | | 3 | ECO 20891 | ECO 20891 |
| 20 | | | | | 4 | ECO 20413 | ECO 20413 |
| 21 | | | | | 5 | SUPERSEDES 06528291W/C 1-33 | |

| APPROVED BY | DATE | APPROVAL |
|-------------|------|----------|
| W. J. Lynch | | |
| W. J. Lynch | | |

RECEIVER

SPRINGFIELD ARMORY
ORDNANCE CORPS
DEPT OF THE ARMY

6528291

SCALE 2/1 UNIT WT 1.46

AE

